

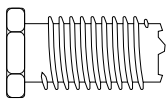


General information about completion of delivery:

- Aluminium facades arrive unglazed from the factory and assembled in segments as much as it is possible.
- Glass units arrive packed separately in the boxes. We recommend to leave glazing for the final stage, after all aluminium segments will be assembled. It will limit risks of glass units breakage while other trades use the entrance area.
- Holes for installation will be predrilled and required quantity of adjufixes will be attached on the frame (Top/Left/Right/Bottom).
- Preparation and insulation of openings of the building should be defined before installation works. It is responsibility of the customer, architect and dealer.

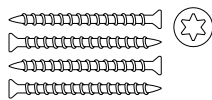
NB! Screws should be used according to actual material of the opening. It is not recommended to fasten aluminium facades into wooden carcass due to the high risk of wood deformation due to environmental impact (Cold/Heat).

Installation material:



1. Adjufix

Required quantity
(Attached on the frame)



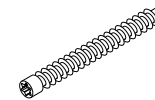
2. Screws

For fastening adjufix to the wall
(Not included in delivery)



3. Caps

For covering predrilled holes
(Included in delivery)



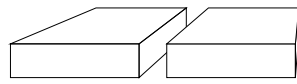
4. Screws

For fastening transoms to mullions
(Included in delivery)



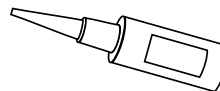
5. Wedges

Use stable, waterproof material, eg plastic.
(Not included in delivery)



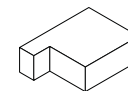
6. Bearing pads

Use stable, waterproof material, eg plastic.
(Not included in delivery)



7. Sealing compound

P/N 12220
(Included in delivery)



8. Rebate filler

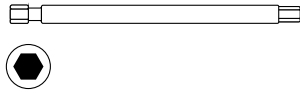
(Included in delivery)

Installation tools:

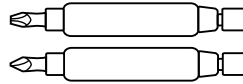
(Not included in delivery)



1. Cordless screwdriver



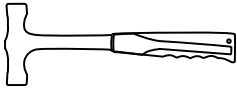
2. Hexagonal screwdriver bit



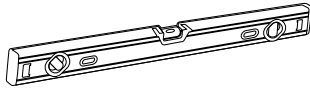
3. Magnetic bits Tx25



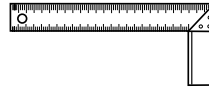
4. Drill



5. Light hammer



6. Spirit level

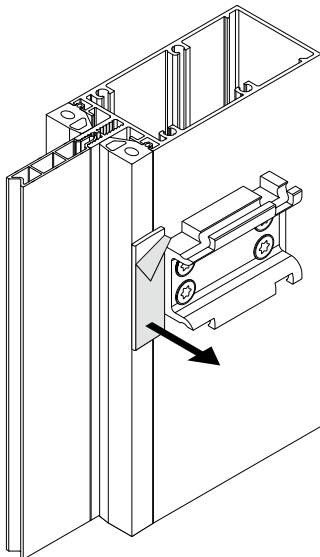


7. Angle

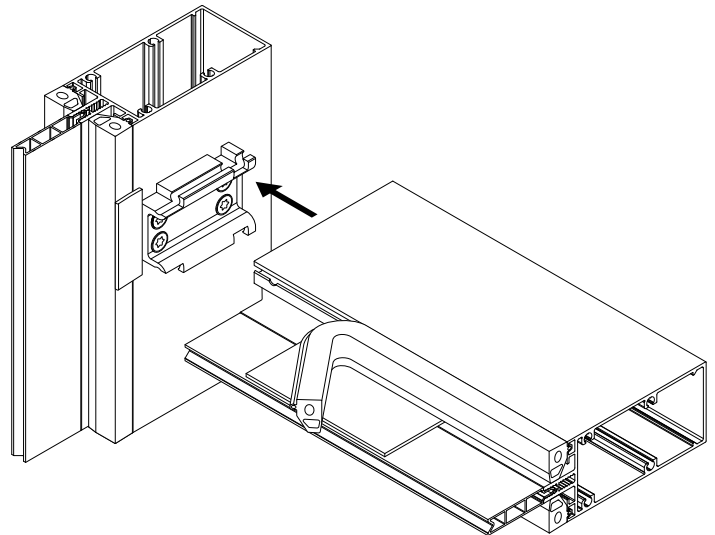
ASSEMBLY

You must fit missing transoms on the installed bar cleats:

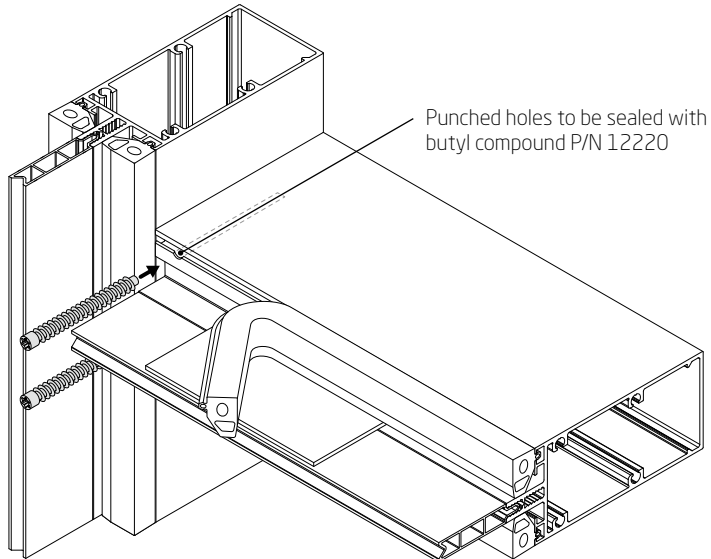
Step 1. Remove protection tape from the double butyl seal.



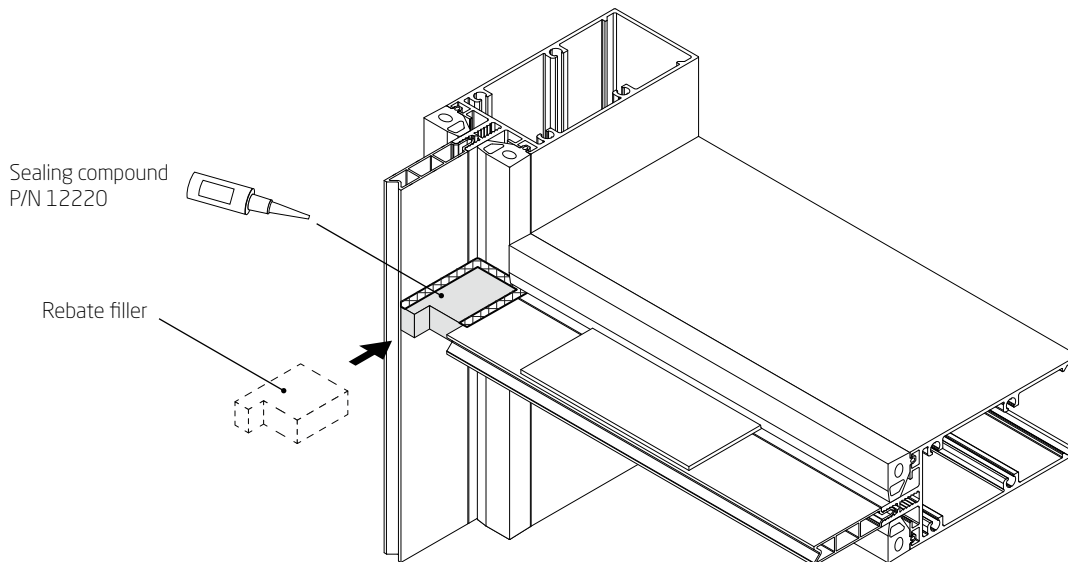
Step 2. Fit transom on the bar cleat, pre-compress the joint by clamping before fitting the screws.



Step 3. Release the end of the gasket and fix the screws, seal punched holes with butyl compound P/N 12220, which is supplied together with the order. After fixing the screws the gasket must be fitted back to the place.



Step 4. Insert rebate filler between transom and mullion. Rebate filler is supplied with the order. Rebate filler must be sealed with butyl compound P/N 12220.

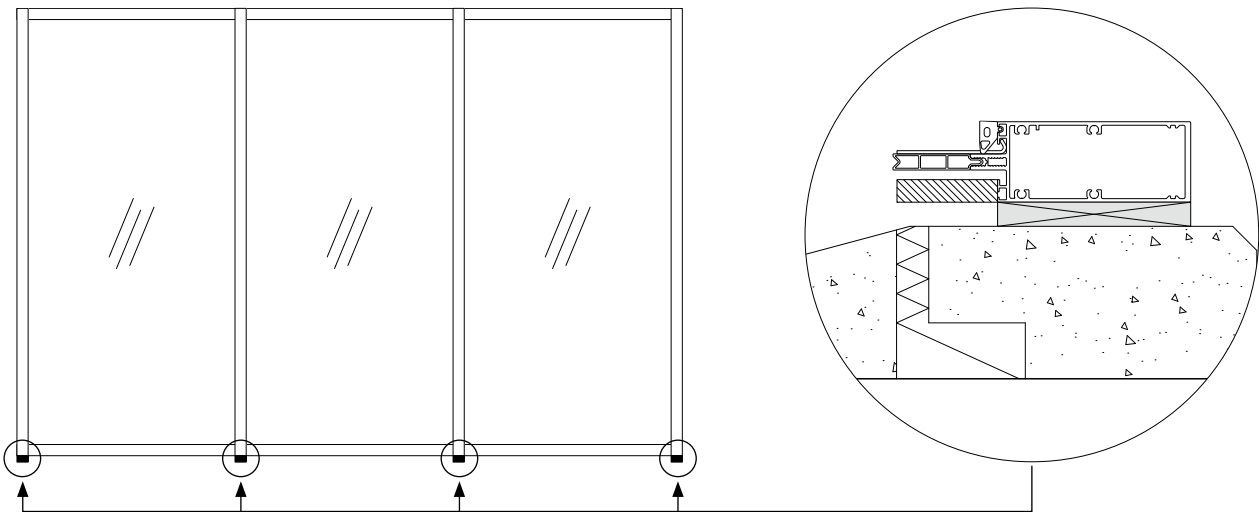


Step 5. Proceed same actions with all the mullions of the construction.

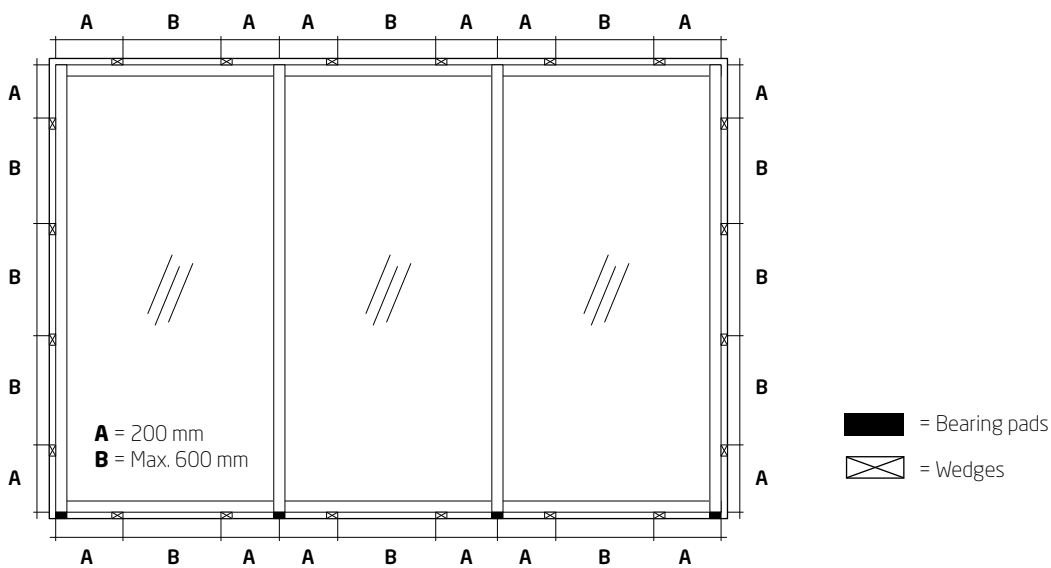
INSTALLATION

Step 1. Place bearing pads at the bottom of the opening.

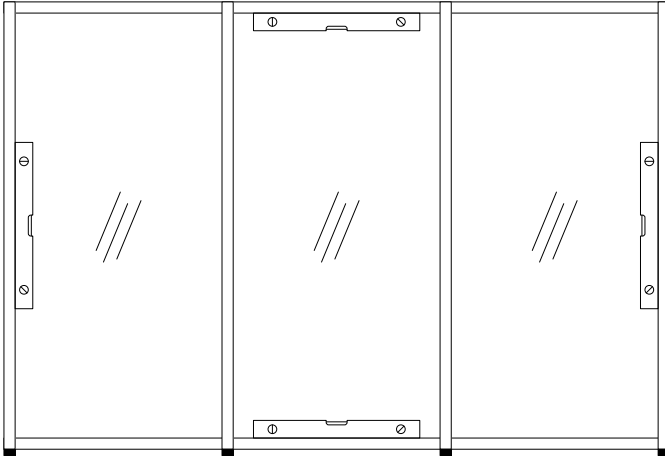
NB! Pads should be located right below each vertical transom under the whole depth and width of the profile.



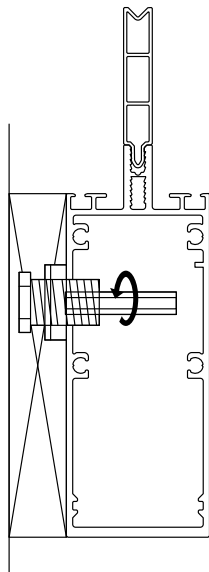
Step 2. Fix frame with wedges. Wedges must be positioned next to each fixing point on the window.



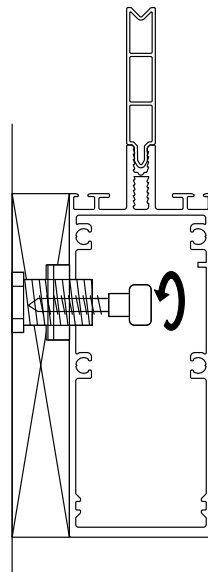
Step 3. Ensure horizontal and vertical leveling of the frames.



Step 4. Fix the frame with adjufix sleeves into the opening with the help of Hexagonal screwdriver bit.

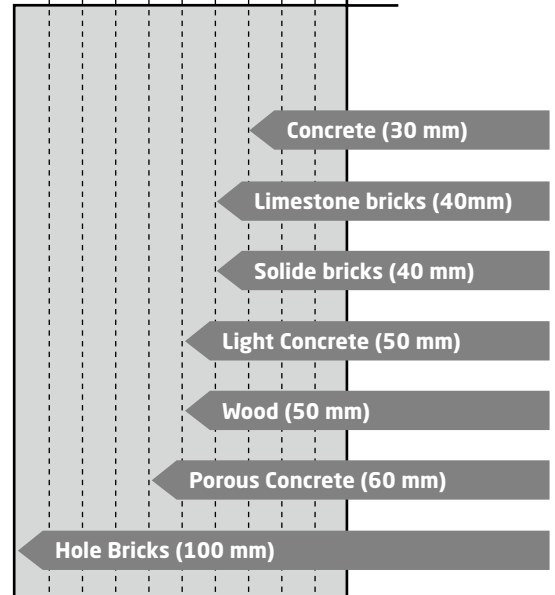


Step 5. Screw bolts through the adjufix sleeves. Recommended distance and depth of drilling to the type of the wall is shown to the right.



Depth of drilling according material:

100!90!80!70!60!50!40!30! mm



Step 6. Ensure horizontal and vertical leveling of the frames by following step 3. Cover predrilled holes with caps.

Step 7. Glaze the assembled facades by following our glazing manual in the website. If needed, install windows and doors by following our recommendations in manual „Façade glazing and/or windows and doors installation and sealing“.